

AUTOMATIC DE - BLISTERING MACHINE TYPE: PI DE-BLIST - A



▪ **Technical Specifications:**

Model	PI DE-BLIST - A
Construction	All contact parts - SS 316 All Aluminum parts – Anodized Doors - Poly carbonate
Blister Type	Push thru /Glassine Foil
Output	Max 40 Blisters / Minute
Maximum Blister Size	150 mm X 100 mm
Power Input	Single phase 110/230v-50Hz/60Hz
Power consumption	0.5 kW
Change Over Time	5 ~ 10 mins
Machine Dimensions	600 (W) x 500 (B) X 1400 (H)
Net Weight	Approx 110 Kg

Product Information

Salient Features:

- Machine Frame Cladded with SS304
- Compact model Conforming to GMP Standards
- All Contact Parts are in SS 316L
- Capable of removing product from Push thru and Glassine Foil
- SS 316L with food grade silicon rubber roller for effective product removal
- **Guide Roller (Anodized) as per layout**
- Automated vertical feed system with adjustable magazine to pack loading
- Emergency Stop Switch
- Tool less easy and quick change over system
- Cabinet for keeping tooling's
- Caster wheel for easy movement

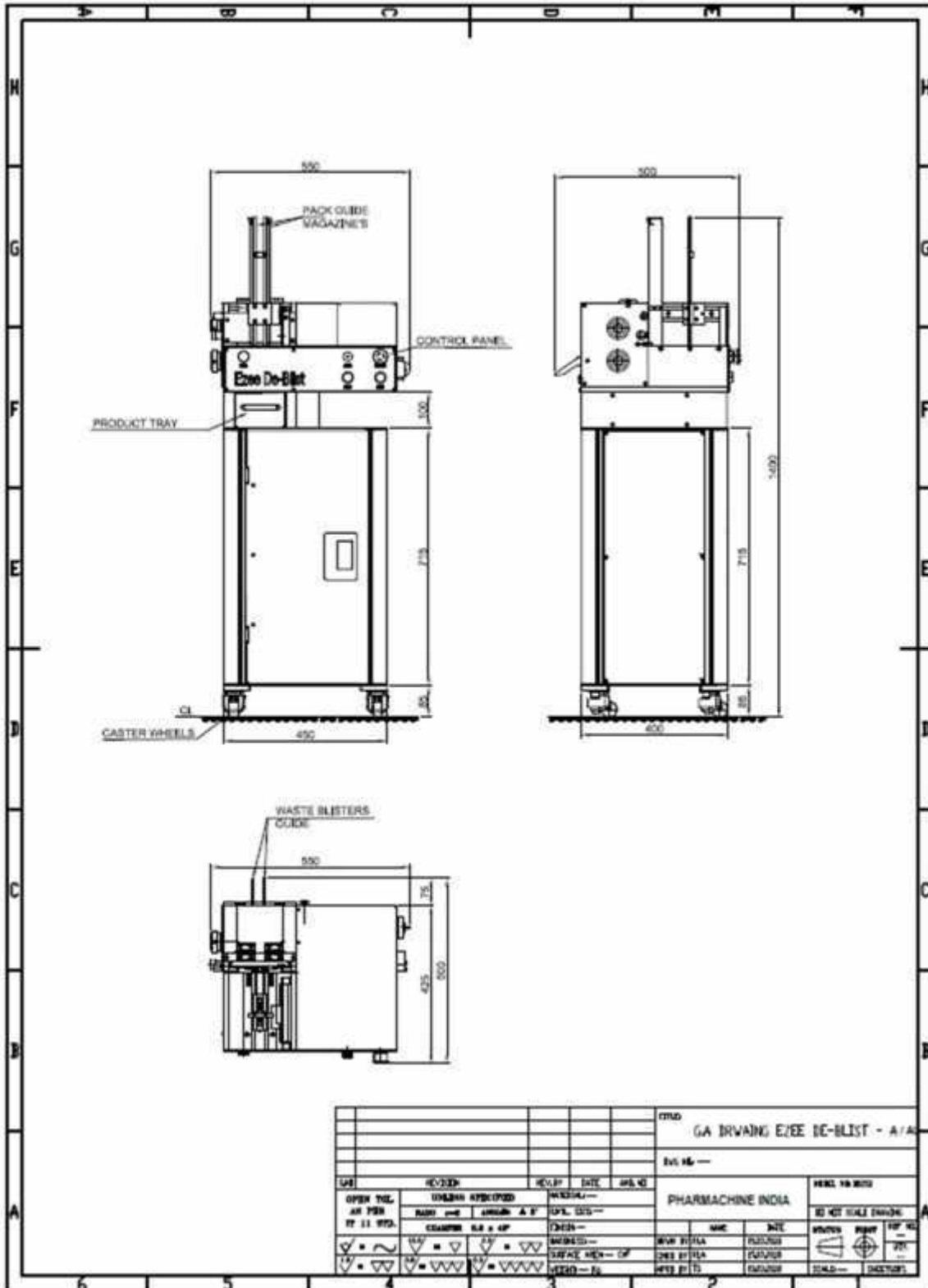
Safety Features:

- All doors are fitted with interlock safety systems
- Tablet Tray Position Sensor
- Alarm with Visual Indicator
- The machine will stop if the blister reaches minimum level in the magazine

Methodology:

- Blisters are placed manually in vertical magazine and Pushed one by one by the pusher.
- The rubber roller takes the pack and the cavity is pressed in between the rubber and guide roller. The product is ejected from the cavity and will go to the tray through the slots provided in the guide roller.
- The empty pack will come out and collected in a separate bin.
- Thus, ends one cycle

G.A Drawing of PI De-Blist - A



GROUP COMPANIES

